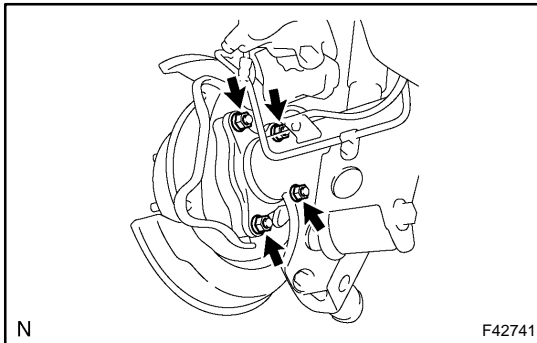
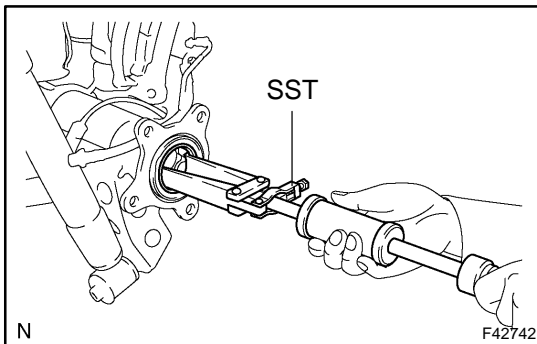


## REPLACEMENT

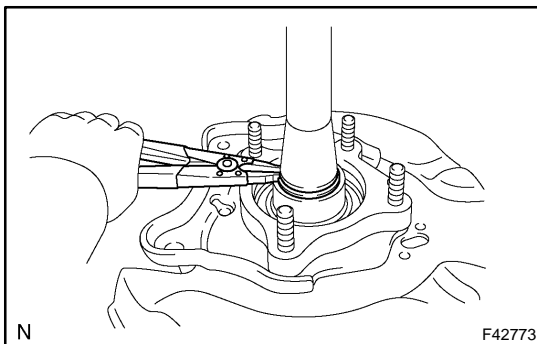
1. REMOVE REAR WHEEL
2. REMOVE SPEED SENSOR REAR LH (See page 32-52 )
3. SEPARATE REAR DISC BRAKE CALIPER ASSY LH (See page 32-23 )
4. REMOVE REAR DISC
5. REMOVE PARKING BRAKE SHOE RETURN TENSION SPRING (See page 33-15 )
6. REMOVE PARKING BRAKE SHOE STRUT COMPRESSION SPRING (See page 33-15 )
7. REMOVE PARKING BRAKE SHOE STRUT LH (See page 33-15 )
8. REMOVE PARKING BRAKE SHOE (See page 33-15 )



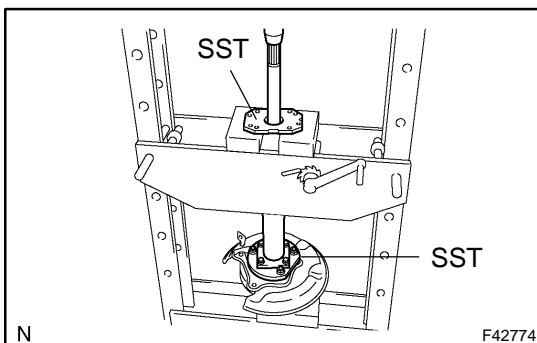
9. REMOVE REAR AXLE SHAFT W/BACKING PLATE
  - (a) Remove the 4 nuts and rear axle shaft w/backing plate.
  - (b) Remove a O-ring.



10. REMOVE REAR AXLE SHAFT LH OIL SEAL
  - (a) Using SST, remove the rear axle shaft oil seal.  
SST 09308-00010



11. REMOVE REAR AXLE SHAFT LH SNAP RING
  - (a) Using a snap ring expander, remove the snap ring.



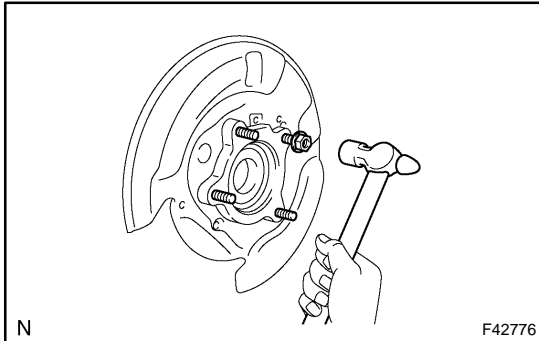
12. REMOVE REAR AXLE SHAFT LH
  - (a) Using SST and press, remove the rear axle shaft.  
SST 09521-2501 1, 09521-25021

**13. REMOVE REAR AXLE BEARING RETAINER INNER LH**

- (a) Remove the rear axle bearing retainer inner LH from the rear axle bearing assy LH.

**14. REMOVE REAR AXLE SHAFT LH WASHER**

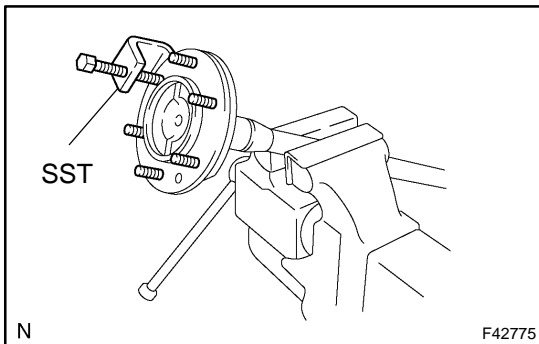
- (a) Remove the rear axle shaft plate washer from the rear axle bearing assy LH.

**15. REMOVE PARKING BRAKE PLATE TO REAR AXLE HOUSING BOLT**

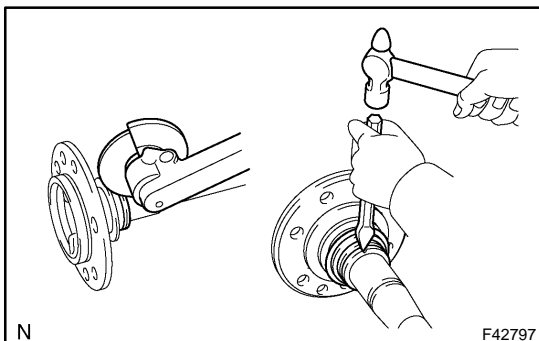
- (a) Attach 4 nuts to the parking brake plate to rear axle housing bolts.  
 (b) Using a hammer, remove the 4 parking brake plate to rear axle housing bolts and rear axle bearing assy.

**NOTICE:**

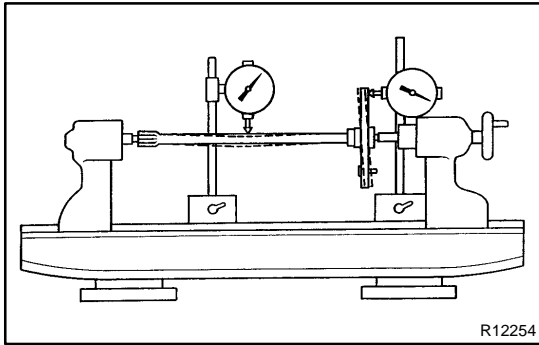
**Do not reuse the nuts previously removed from the vehicle.**

**16. REMOVE REAR AXLE HUB & BEARING ASSY LH****17. REMOVE REAR AXLE LH HUB BOLT**

- (a) Using SST, remove the 6 hub bolts.  
 SST 09650-1701 1

**18. REMOVE BRAKE DRUM OIL LH DEFLECTOR****19. REMOVE BRAKE DRUM OIL DEFLECTOR GASKET LH****20. REMOVE REAR AXLE BEARING OIL SEAL**

- (a) Grind the rear axle bearing inner race surface using a grinder, then chisel them out with a chisel.  
 (b) Remove the rear axle shaft oil seal from the rear axle shaft.

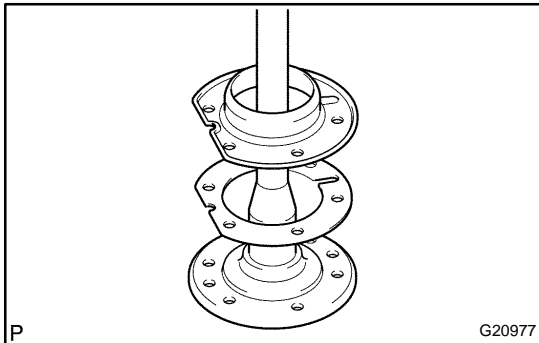
**21. INSPECT REAR AXLE SHAFT LH**

**Maximum runout:**

**Shaft runout: 1.5 mm (0.0591 in.)**

**Flange runout: 0.05 mm (0.0020 in.)**

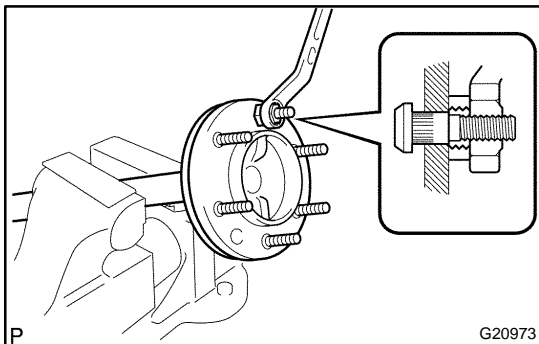
If the rear axle shaft or flange are damaged or worn, or of runout of greater than the maximum, replace the rear axle shaft.

**22. INSTALL REAR AXLE LH HUB BOLT**

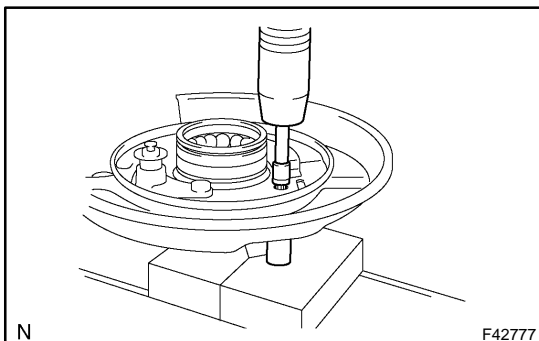
- (a) Install a new deflector gasket and deflector to the rear axle shaft.

**HINT:**

Align the 2 notches.



- (b) Pass the 6 bolts through the axle hub.  
(c) Pass a washer plate, as shown in the illustration, through the hub bolt, and install the hub bolt as tightening the hub nut.

**23. INSTALL REAR AXLE HUB & BEARING ASSY LH****24. INSTALL PARKING BRAKE PLATE TO REAR AXLE HOUSING BOLT**

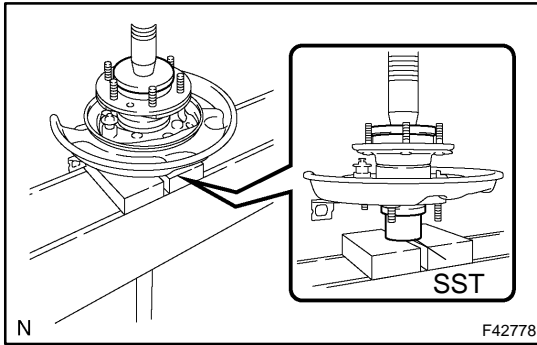
- (a) Position the backing plate on a rear axle bearing assy LH, and install the 4 parking brake plate to rear axle housing bolts using 2 socket wrenches and a press.

**25. INSTALL REAR AXLE SHAFT LH WASHER**

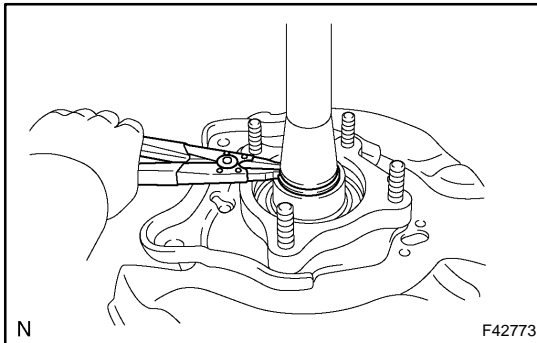
- (a) Install the rear axle shaft plate washer to the rear axle shaft LH.

**26. INSTALL REAR AXLE BEARING RETAINER INNER LH**

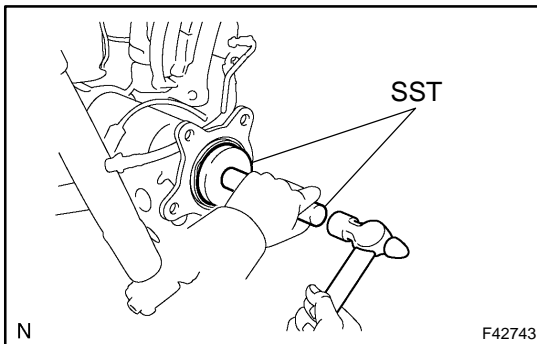
- (a) Install a new rear axle bearing retainer inner LH to the rear axle shaft LH.

**27. INSTALL REAR AXLE SHAFT LH**

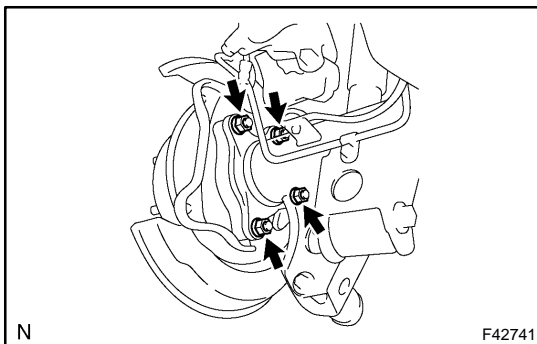
- (a) Using SST and a press, install the rear axle shaft LH to the rear axle bearing assy LH.  
SST 09521-2501 1

**28. INSTALL REAR AXLE SHAFT LH SNAP RING**

- (a) Using a snap ring expander, install a new rear axle shaft snap ring.

**29. INSTALL REAR AXLE SHAFT LH OIL SEAL**

- (a) Using SST and a hammer, install a new axle shaft oil seal.  
SST 09950-60020 (09951-00770), 09950-70010 (09951-07150)

**30. INSTALL REAR AXLE SHAFT W/BACKING PLATE**

- (a) Install a new O-ring.  
(b) Install the rear axle shaft w/backing plate with the 4 nuts.  
Torque: 123 N·m (1,254 kgf·cm, 91 ft·lbf)

31. **INSTALL PARKING BRAKE SHOE** (See page [33-15](#) )
32. **INSTALL PARKING BRAKE SHOE STRUT LH** (See page [33-15](#) )
33. **INSTALL PARKING BRAKE SHOE STRUT COMPRESSION SPRING** (See page [33-15](#) )
34. **INSTALL PARKING BRAKE SHOE RETURN TENSION SPRING** (See page [33-15](#) )
35. **INSTALL REAR DISC**
36. **CONNECT REAR DISC BRAKE CALIPER ASSY LH** (See page [32-23](#) )
37. **INSTALL SPEED SENSOR REAR LH** (See page [32-52](#) )
38. **FILL RESERVOIR WITH BRAKE FLUID** (See page [32-4](#) )
39. **BLEED MASTER CYLINDER** (See page [32-4](#) )
40. **BLEED BRAKE LINE** (See page [32-4](#) )

41. INSPECT BRAKE FLUID LEVEL IN RESERVOIR (See page [32-4](#) )
42. CHECK BRAKE FLUID LEAKAGE (See page [32-4](#) )
43. INSTALL REAR WHEEL  
Torque: 112 N·m (1,142 kgf·cm, 83 ft·lbf)
44. INSPECT AND ADJUST PARKING BRAKE LEVER TRAVEL (See page [33-2](#) )
45. CHECK ABS SPEED SENSOR SIGNAL (See page [05-308](#) )